



For Use in NCCCO Written Examinations

RIGGER REFERENCE BOOKLET

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



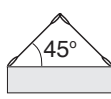
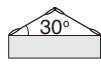
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Sling Capacities Mechanical Splice in pounds

1

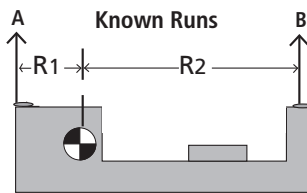
	Size in inches						
Wire Rope EIPS/IWRC	1/4	1,300	960	2,600	2,200	1,820	1,300
	5/16	2,000	1,480	4,000	3,400	2,800	2,000
	3/8	2,800	2,200	5,600	5,000	4,000	2,800
	7/16	3,800	2,800	7,600	6,800	5,400	3,800
	1/2	5,000	3,800	10,000	8,800	7,200	5,000
	9/16	6,400	4,800	12,800	11,000	9,000	6,400
	5/8	7,800	5,800	15,600	13,600	11,000	7,800
	3/4	11,200	8,200	22,400	19,400	15,800	11,200
	7/8	15,200	11,200	30,400	26,000	22,000	15,200
	1	19,600	14,400	39,200	34,000	28,000	19,600
	1-1/8	24,000	18,000	48,000	42,000	34,000	24,000
	1-1/4	30,000	22,500	60,000	52,000	42,000	30,000
MULTIPLIER -->					1.00	.75	.60

Sling Length = Total distance between pick points × multiplier

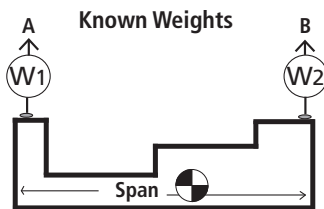
Load Factors & Weight Distribution

2

$$\text{Sling Tension} = \frac{\text{Sling Length (L)}}{\text{Sling Height (H)}} \times \text{share of load wt. } \frac{L}{H}$$



Share of Load Wt. @ A	Share of Load Wt. @ B	Legend
$R_1 + R_2 = TS$	$R_1 + R_2 = TS$	$R_1 = \text{Run, Side 1}$
$\frac{R_2}{TS} = P$	$\frac{R_1}{TS} = P$	$R_2 = \text{Run, Side 2}$
$P \times W = \text{Share of Load Wt. @ A}$	$P \times W = \text{Share of Load Wt. @ B}$	$TS = \text{Total Span}$
		$P = \text{Percentage}$
		$W = \text{Weight of Load}$



CG In Feet From A	CG In Feet From B	Legend
$W_1 + W_2 = TW$	$W_1 + W_2 = TW$	$W_1 = \text{Weight at A}$
$\frac{W_2}{TW} = P$	$\frac{W_1}{TW} = P$	$W_2 = \text{Weight at B}$
$P \times S = \text{CG in ft. from A}$	$P \times S = \text{CG in ft. from B}$	$TW = \text{Total Weight}$
		$P = \text{Percentage}$
		$S = \text{Span}$

Level & Incline Planes

3

Legend	Formulas
$W = \text{Weight of load}$	Level: $F = CF \times W$
$CF = \text{Coefficient of Friction}$	Uphill: $F = W \times H/L + CF(W)$
$F = \text{Force required to move load}$	Downhill: $F = W \times CF(R/L) - W(H/L)$
$H = \text{Height in feet}$	
$R = \text{Run, horizontal distance in feet}$	
$L = \text{Length of ramp in feet}$	

Coefficients of Friction [For Estimation Only]

Concrete on concrete	.65	Wood on metal	.30	Steel on steel	.10
Metal on concrete	.60	Cast iron on steel	.25	Load on wheels	.05
Wood on wood	.50	Continuous lubricated surface	.15	Load on ice	.01
Wood on concrete	.45			Load on air	.002

Sling Capacities (lbs.)

4

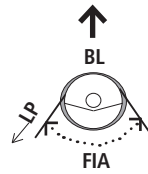
	Size or Code						
Web Eye / Eye	1-9-1	1,600	1,280	3,200	2,770	2,260	1,600
	1-9-2	3,200	2,560	6,400	5,540	4,452	3,200
	1-9-3	4,800	3,840	9,600	8,320	6,780	4,800
	1-9-4	6,400	5,120	12,800	11,090	9,040	6,400
	2-9-3	8,880	7,100	17,760	15,390	12,540	8,880
	2-9-4	11,520	9,210	23,040	19,960	16,270	11,520
Polyester Round	1	2,600	2,100	5,200	4,500	3,600	2,600
	2	5,300	4,200	10,600	9,100	7,500	5,300
	3	8,400	6,700	16,800	14,500	11,800	8,400
	4	10,600	8,500	21,200	18,300	14,900	10,600
	5	13,200	10,600	26,400	22,800	18,600	13,200
	6	16,800	13,400	33,600	29,100	23,700	16,800

Block & Fairlead Loading

5

Full Included Angle	Block Factor
180	0.00
170	0.17
160	0.35
150	0.52
140	0.68
130	0.84
120	1.00
110	1.15
100	1.29
90	1.41
80	1.53
70	1.64
60	1.73
50	1.81
40	1.87
30	1.93
20	1.97
10	1.99
0	2.00

Example



BL = Block Load
 BF = Block Factor
 LP = Line Pull
 FIA = Full Included Angle

Formula
 BL = BF × LP

Steel Beam Capacities

6

Point load of steel beam



Wide flange beams (W in. × F in.)	Maximum in lbs.	
	10 ft. span	20 ft. span
4 × 4	2,500	500
6 × 4	1,100	200
8 × 8	13,700	3,800
10 × 4	1,200	200
10 × 10	20,400	10,200
12 × 8	21,100	5,800
12 × 12	28,400	17,600
14 × 8	25,000	6,300
14 × 10	31,300	14,300
16 × 10	38,700	16,300

Rigging Hardware Capacities (lbs)

7

Size in inches	Shoulder Eye Bolt		Turnbuckle Eye or Jaw	Master Link	Shackle SP Anchor	Wire Rope Clip		
	Vertical	45 Deg.				Min. # clips	Turnback (inches)	Torque (ft. lbs.)
1/4	500	125	500	-----	1,000	2	4.75	15
5/16	800	200	800	-----	1,500	2	5.25	30
3/8	1,200	300	1,200	-----	2,000	2	6.50	45
7/16	-----	-----	-----	-----	3,000	2	7.00	65
1/2	2,200	550	2,200	7,000	4,000	3	11.50	65
9/16	-----	-----	-----	-----	-----	3	12.00	95
5/8	3,500	875	3,500	9,000	6,500	3	12.00	95
3/4	5,200	1,300	5,200	12,300	9,500	4	18.00	130
7/8	7,200	1,800	7,200	15,000	13,000	4	19.00	225
1	10,000	2,500	10,000	24,360	17,000	5	26.00	225
1-1/8	-----	-----	-----	-----	19,000	6	34.00	225
1-1/4	15,200	3,800	15,200	35,160	24,000	7	44.00	360

Web & Roundsling Shackles	Web Eye Width (Inches)
6,500	1-2
9,000	3
12,500	4
17,000	5

Swivel Hoist Rings	
Size	WLL
3/8	1,000
1/2	2,500
5/8	4,000
3/4	5,000
7/8	8,000
1	10,000

Load Weights - Calculating

8

Materials and Liquids - Pounds / cu. ft.			
Aluminum	168	Iron Casting	460
Asbestos	153	Lead	710
Asphalt	80	Lumber-Fir	40
Brass	521	Lumber-Oak	62
Brick	120	Lumber - RR Ties	50
Bronze	500	Oil, Motor	58
Coal	56	Paper	60
Concrete, Reinforced	150	Portland Cement	94
Crushed Rock	95	River Sand	120
Diesel	53	Rubber	94
Dry Earth, Loose	74	Steel	480
Gasoline	45	Water	62
Glass	160	Zinc	437

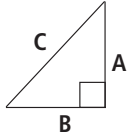
Pounds / sq. ft.	
Steel plate	
• 1/8 inch	5
• 1/4 inch	10
• 1/2 inch	20
• 1 inch	40
Aluminum plate	
• 1/8 inch	1.75
• 1/4 inch	3.50
Lumber	
• 3/4 inch Fir	2.5
• 3/4 inch Oak	4.0

Pounds / gallon	
Gasoline	6.0
Diesel	7.0
Water	8.3

7.5 gallons of liquid to a cubic foot
27 cubic feet to a cubic yard

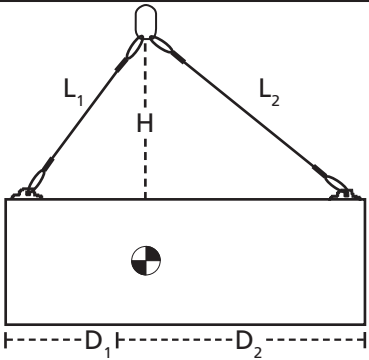
General Data

9

$A^2 + B^2 = C^2$ $C^2 - A^2 = B^2$ $C^2 - B^2 = A^2$ Area of a triangle = $AB/2$		<ul style="list-style-type: none"> d = diameter L = length W = width Circumference = πd Volume = LWH 	<ul style="list-style-type: none"> r = radius H = height π or Pi = 3.14 Area of a circle = πr^2 Area of a square = LW
Wire Rope D/d Ratio Strength Efficiencies 25:1 = 100 20:1 = .92 15:1 = .88 10:1 = .86 4:1 = .75 2:1 = .65 1:1 = .50	1 yard = 3 ft. = 36 inches = .91 meter 1 meter = 1.09 yds = 3.28 ft. = 39.37 in. 1 ton (short) = .891 long ton = .91 metric ton = 2,000 pounds = 907 kgs. 1 ton (metric) = 1.1 short ton = .98 long ton = 2,204 lbs = 1,000 kgs. 1 pound = .45 kg. 1 kg = 1,000 grams = 2.2 lbs. 1 gallon (U.S. liq.) = 4 qts. = 3.8 liters 1 liter = .264 gallon (U.S.) = 1.06 qts. 1 KIP = 1,000 lbs.		

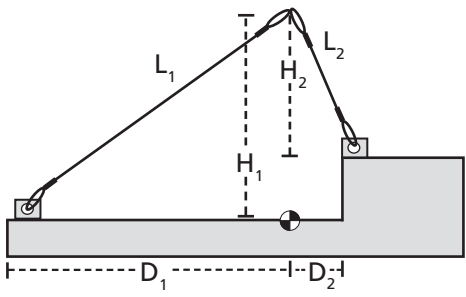
Level Pick Points

10

Legend		
W = Load Weight		
D ₁ = Distance of Side 1		
D ₂ = Distance of Side 2		
L ₁ = Sling Length, Side 1		
L ₂ = Sling Length, Side 2		
H = Vertical Height		
TL ₁ = Tension, Length 1		$TL_1 = \frac{(L_1)(W)(D_2)}{H(D_1 + D_2)}$
TL ₂ = Tension, Length 2		$TL_2 = \frac{L_2(W)(D_1)}{H(D_1 + D_2)}$

Off-level Pick Points




11

Legend		
W = Load Weight		
D ₁ = Distance of Side 1		
D ₂ = Distance of Side 2		
L ₁ = Sling Length, Side 1		
L ₂ = Sling Length, Side 2		
H ₁ = Vertical Height, Side 1		
H ₂ = Vertical Height, Side 2		
TL ₁ = Tension, Length 1		$TL_1 = \frac{W \times D_2 \times L_1}{(D_2 \times H_1) + (D_1 \times H_2)}$
TL ₂ = Tension, Length 2		$TL_2 = \frac{W \times D_1 \times L_2}{(D_2 \times H_1) + (D_1 \times H_2)}$




3-Part Braided Wire Rope Sling Capacities (tons)

D/d of 4 for Component Parts of Body

12

Equivalent to Standard Size Flemished Eye (inches)	Composed of 3 parts of EIP Rope (inches)				Finished Actual Diameter (inches)	Weight Per Ft. Approx. (pounds)
7/16	1/4	1.7	1.3	3.4	1/2	.44
9/16	5/16	2.6	1.9	5.2	5/8	.68
5/8	3/8	3.6	2.7	7.2	3/4	.99
3/4	7/16	4.9	3.7	9.8	7/8	1.33
7/8	1/2	6.4	4.8	12.8	1	1.75
1	9/16	8.0	6.0	16.0	1-1/8	2.24
1-1/2	7/8	19.0	14.3	36.0	1-3/4	5.40
2	1-1/8	31.2	23.4	62.4	2-1/4	8.90
2-1/2	1-3/8	46.0	34.5	92.0	2-3/4	13.30
3	1-5/8	63.4	47.6	126.8	3-1/4	18.50
3-1/2	2	95.0	71.2	190.0	4	28.00
4	2-1/4	118.0	88.5	236.0	4-1/2	35.60
4-1/2	2-1/2	145.0	109.0	290.0	5	44.00






9-Part Braided Wire Rope Sling Capacities (tons)

Finished Diameter (inches)	Component Parts (inches)	Hitches		
				
1/2	1/8	1.4	1.0	2.8
5/8	5/32	2.0	1.5	4.0
3/4	3/16	3.0	2.2	6.0
7/8	7/32	4.0	3.0	8.0
1	1/4	4.8	3.6	9.6
1-1/2	3/8	10.5	7.8	21.0
2	1/2	19.1	14.3	38.2
2-1/2	5/8	29.6	22.2	59.2
3	3/4	42.3	31.7	84.6
3-1/2	7/8	57.3	42.9	114.6
4	1	74.4	55.8	148.4
4-1/2	1-1/8	93.6	60.2	187.2

Ratings based on a minimum of a 1:1 D/d ratio in the eye of the sling.

Alloy Chain Sling Capacities (lbs.)

Grade 80





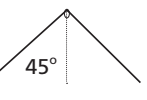
Size in inches	Single Leg		Two Leg Slings			Three & Four Leg Slings	
						60°	45°
9/32	3,500	2,800	6,100	4,900	3,500	9,150	7,400
3/8	7,100	5,700	12,300	10,000	7,100	18,400	15,100
1/2	12,000	9,600	20,800	17,000	12,000	31,200	25,500
5/8	18,100	14,500	31,300	25,600	18,100	47,000	38,400
3/4	28,300	22,600	49,000	40,000	28,300	73,500	60,000
7/8	34,200	27,400	59,200	48,400	34,200	88,900	72,500
1	47,700	38,200	82,600	67,400	47,700	123,900	101,200
1-1/4	72,300	57,800	125,200	102,200	72,300	187,800	153,400

Grade 100

9/32	4,300	3,500	7,400	6,100	4,300	11,200	9,100
3/8	8,800	7,100	15,200	12,400	8,800	22,900	18,700
1/2	15,000	12,000	26,000	21,200	15,000	39,000	31,800
5/8	22,600	18,100	39,100	32,000	22,600	58,700	47,900
3/4	35,300	28,300	61,100	49,900	35,300	91,700	74,900
7/8	42,700	34,200	74,000	60,400	42,700	110,900	90,600

High Capacity Round Sling (lbs.)*

15

Dual-Path Model						Approx. Body Width (inches)
DP 1000	10,000	8,000	20,000	17,320	14,140	3
DP 1500	15,000	12,000	30,000	25,980	21,210	3
DP 2000	20,000	16,000	40,000	34,640	28,280	3
DP 2500	25,000	20,000	50,000	43,300	35,350	3
DP 3000	30,000	24,000	60,000	51,960	42,420	4
DP 4000	40,000	32,000	80,000	69,280	56,560	4
DP 5000	50,000	40,000	100,000	86,600	70,700	5
DP 6000	60,000	48,000	120,000	103,920	84,840	5
DP 7000	70,000	56,000	140,000	121,240	98,980	5
DP 8500	85,000	68,000	170,000	147,220	120,190	6
DP 10000	100,000	80,000	200,000	173,200	141,400	6
DP 12500	125,000	100,000	250,000	216,500	176,750	8
DP 15000	150,000	120,000	300,000	259,800	212,100	8
DP 17500	175,000	140,000	350,000	303,100	247,450	10
DP 20000	200,000	160,000	400,000	346,400	282,800	10
DP 25000	250,000	200,000	500,000	433,000	353,500	10
DP 27500	275,000	220,000	550,000	476,300	388,850	12
DP 30000	300,000	240,000	600,000	519,600	424,200	12
DP 40000	400,000	320,000	800,000	692,800	565,600	14
DP 50000	500,000	400,000	1,000,000	866,000	707,000	16

*Capacities shown include both paths and are for one complete sling; sling ratings based on fittings of equal or greater capacity.

Web Sling Shackle

16

Round Sling Size (No.)	Web Slings*		Working Load Limit (Tons) [†]
	Webbing Width (in.)	Eye Width (in.)	
1	2	2	3-1/4
2	2	2	3-1/4
3	3	1.5	4-1/2
4	4	2	6-1/4
5	6	3	8-1/2
6	6	3	8-1/2

* NOTE: Designed for use with Type III, (Eye & Eye), Class 7, 2 Ply web slings. For 3" and larger webbing width, tapered eye is required.

[†] Maximum Proof Load is 2-1/2 times the Working Load Limit. Minimum Ultimate strength is 5 times the Working Load Limit.

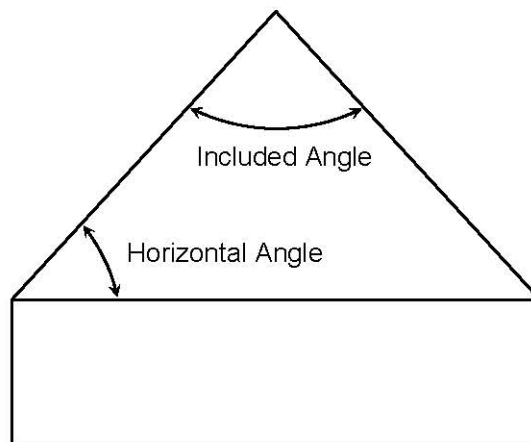
Alloy Master Links

17

Size "A" (in.)	Working Load Limit (lbs.)
1/2	7,000
5/8	9,000
3/4	12,300
7/8	15,000
1	24,360
1-1/2	54,300
2	102,600
2-1/2	160,000
3	228,000
3-1/2	279,000
4	373,000
4-1/2	360,000
5	395,000

Included and Horizontal Angles

18





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